

Halifax above ground soil, waste and rainwater pipework

Cast iron soil pipes and fittings to product standard BS EN 877 and BBA accredited are to be supplied by Hargreaves Foundry Drainage Ltd of Water Lane, South Parade, Halifax, W. Yorkshire HX3 9HG.

a) Soil, waste and rainwater pipework in nominal diameters 50mm to 300mm shall be installed using cast iron socketless pipes and fittings conforming to product standard BS EN 877 - 1999.

b) The system shall be installed in accordance with manufacturer's recommendations and BS EN 12056 code of practice plus relevant Building Regulations.

c) Pipes and fittings to be jointed by Ductile Iron Couplings with zinc plated set screws and nuts and synthetic EPDM gasket. Earth continuity shall also be incorporated.

Or

d) Pipes and fittings to be jointed by stabilised chrome steel Couplings with single locking zinc plated set screw and EPDM gasket. Earth continuity shall also be incorporated.

e) Finishes. Pipes externally finished with a two part epoxy coating, red-brown colour and average dry thickness 40 microns. Internally coated with two part epoxy yellow ochre finish and an average dry thickness of 130 microns. Fittings protected with a two part epoxy coating, red-brown colour and average dry thickness of 70 microns.

f) Pipes to be cut on site shall be cut square with clean edges and no burrs to ensure full entry depth into couplings.

g) Waste and ventilating pipework u.t.i. 50mm diameter shall be connected using boss pipes or blank ends drilled and tapped 2" BSPT.

Or

h) Waste and ventilating pipework u.t.i. 50mm diameter shall be connected using a 'Halifax fix' connector or u.t.i. 42mm diameter shall be connected using manifold connector.

i) Pipework shall be installed true to line and following manufacturer's recommended method. Halifax support brackets as series HS061, HS062 or HS063 shall be used or alternatives as suggested by manufacturer.

Available as a Word document download from the website