



Premier Soil Installation Instructions



Premier cast iron LCC soil pipes are available with or without fixing ears for use with an extensive range of Premier soil fittings.

Typical fixings for eared soil pipes are 100mm large head pipe nails or coach screws. Fixing of plain soil pipes is typically by drive in spike; holderbats or earbands may be used for a more decorative effect.

Premier soil systems can be installed using the traditional lead caulking method however Hargreaves recommend a cold jointing method as an alternative process which does not require a naked flame.

Cold Jointing Requirements:

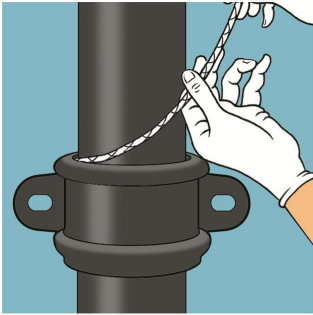
Caulking Cord (S0006)

Black Joint Sealant (S0007)

A typical joint of a 100mm (4") pipe or fittings will require approximately 4m of caulking cord and a quarter of a cartridge of joint sealant. Requirement for smaller or larger pipe diameters should be estimated on a pro-rata basis.

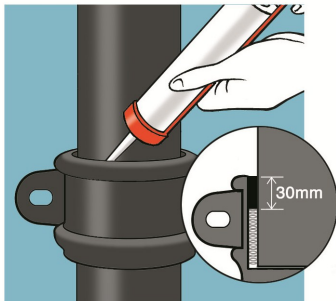
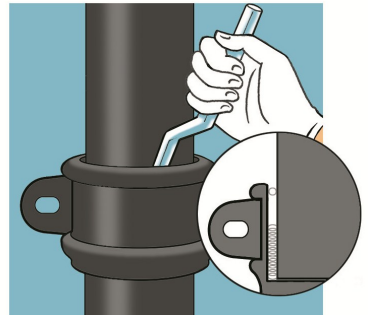


“Cast iron guarantee”



- 1) Centrally align the pipe spigot within the socket and wet the caulking cord.

- 2) Caulk the wet cord into the socket up to 30mm from the top using a caulking iron. This will centralise the pipes and provide a backing for the sealant.



- 3) Fill the top 30mm of the socket with black joint sealant; apply using a skeleton gun.

- 4) When filled, smooth the sealant level with the top of the socket to provide a neat appearance and seal the joint. If the pipes are black no paint touch up is required. Joint sealant can be painted over if the pipes are a different colour.

